

Date: Tuesday, 11/13/2007 1:33:27 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING		
Job Number	: 35688					
Estimate Number	: 10503					
P.O. Number	: N/A		Part Number	: D2745		
This Issue	: 11/13/2007	S.O. No.	: N/A	Drawing Number	: D2745 REV B	
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: B		
Previous Run	: 34817		Material	: N/A		
Written By	:		Due Date	: 12/20/2007		
Checked & Approved By	: 8/17/11/13		Qty:	150	Um:	Each
Comment	: Est C 02/03.07 Update to turn in house NG Est Rev:D 07-10-23 Removed tumbling By:EC		JLM	Verified		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M303R0750	303 Round Bar .75"
		
	Comment: Qty.: 0.1007 f(s)/Unit Total : 15.1043 f(s) 303 ROUND .75" Machine per Folio FA201 Material: AISI 303 SS	Batch: <i>M303R0750</i> <i>RP 07/11/23</i> <i>(150)</i>
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
		
	Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Dwg D2515 2-Deburr	<i>HA 07/11/25</i> <i>RP 07/11/23</i> <i>(150)</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>HA 07/11/25</i> <i>RP 07/11/23</i> <i>(150)</i>
4.0	QC8	SECOND CHECK
		
	Comment: SECOND CHECK	<i>QA 07/11/25</i> <i>RP 07/11/23</i> <i>(150)</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST45	<i>A</i> <i>Ksoftu126</i> <i>(150)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

* Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 01/11/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BUSHING

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(150)

Comment: FINAL INSPECTION/W/O RELEASE

11/13/07

Job Completion



U 11/13/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	35688
Description: Bushing	Part Number:	D2745
Inspection Dwg: D2745	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	RQ
Date:	07/11/23

Audited by:	J.P.
Date:	07/14/23

Prototype Approval:	N/A
Date:	N/A

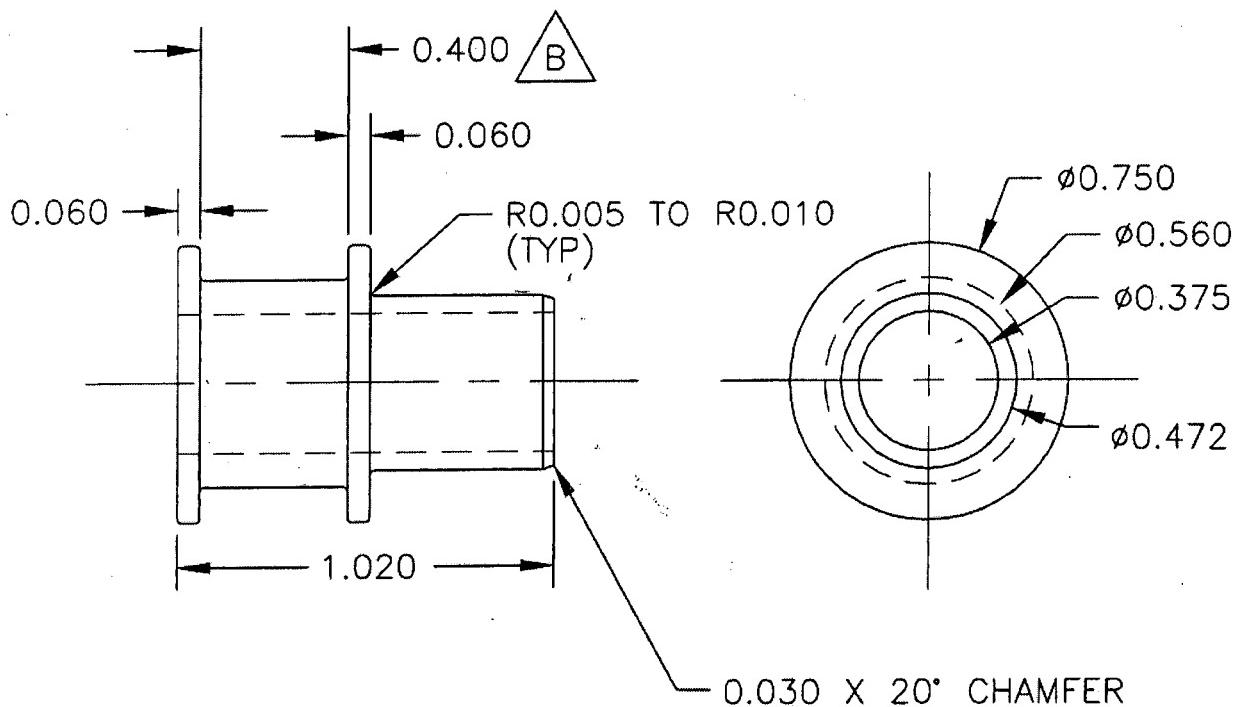
Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue	KJ/RF	FF

DART

DESIGN <i>RP</i>	DRAWN BY <i>RP</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED <i>RP</i>	APPROVED <i>RE</i>	DRAWING NO. D2745
DATE 98.10.23		TITLE BUSHING
		SCALE 2:1
A	98.04.16	NEW ISSUE
B	98.10.23	DIM 0.400 WAS 0.380

RELEASED

98.11.03 DS



MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RADIUS ALL INSIDE EDGES 0.005 TO 0.010

BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020

ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
35688